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Growth Control of MoS₂ Nanosheets on Carbon Cloth for Maximum Active Edges Exposed: An Excellent Hydrogen Evolution 3D Cathode

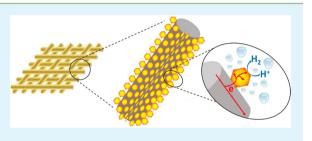
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Supporting Information

ABSTRACT: To greatly improve the hydrogen evolution reaction (HER) performance, it is the key approach to expose as many active edges of MoS_2 as possible. This target is the research hotspot and difficulty of MoS_2 which is a promising HER catalyst. In this work, we realized the active-edges control of MoS_2 nanosheets on carbon cloth (CC) by growth control during the synthesis procedure. Moreover, MoS_2 nanosheets vertically grown on carbon cloth ($MoS_2\perp CC$) was confirmed to be the best morphology with maximum active edges exposed. Multifactors structure control resulted in abundant active-



edges exposure and effective electron delivery, thus excellent HER activity. This three-dimensional cathode, $MoS_2\perp CC$, can reach a great current density of 200 mA/cm² at a small overpotential of 205 mV. The preeminent HER performance can rival the best MoS_2 -based catalyst ever reported.

KEYWORDS: active-edges control, vertical alignment, three-dimensional, MoS₂ nanosheets, hydrogen evolution reaction

1. INTRODUCTION

Hydrogen is clean and sustainable. It can solve the stress situation brought by pollution to the environment and the increasing energy demands.^{1–3} Electrochemical splitting of water is a remarkable technique for its abundant source, clean technique, and high purity production of hydrogen.⁴ Although noble Pt-group metals are the most efficient electrocatalyst for hydrogen evolution reaction (HER),^{5,6} their high cost and resource scarcity hinder the application. MoS₂, which is abundant at lower cost, has been considered as one of the most promising catalysts since its hydrogen binding energy is close to that of Pt-group metals by density functional theory calculations.⁷ However, to achieve ideal catalytic activity of MoS₂, two main challenges need to be overcome. First, the HER active sites have been identified to arise from the edges, rather than the basal planes of MoS2 sheet by theoretical calculations and experimental studies.⁸ To expose more edges, defect-rich MoS₂,⁹ oxygen-incorporated MoS₂¹⁰ and threedimensional (3D) porous MoS₂ have been synthesized.¹¹ Second, the poor conductivity of MoS₂ limits the electron transfer and encumbers the electrocatalytic efficiency to HER. To solve this problem, Lukowski and Voiry have successfully exfoliated 1T-MoS₂ as metallic MoS₂ with high conductivity.^{12,13}

Many kinds of carbon materials have been employed to synthesize MoS_2 -based catalysts to conquer these two challenges simultaneously, for example, carbon nanotubes (CNTs),¹⁴ graphene,^{15,16} carbon fibers,¹⁷ amorphous carbon,¹⁸ and so on. They can not only improve the electron delivery but also enfold MoS_2 for great active-edges exposure against their

trend of curling up into inorganic fullerene structures.¹⁹ Although MoS₂ of different morphologies have been synthesized and supported on kinds of high-conducting materials, the HER activity of MoS₂-based material is not satisfactory yet. The exposed active-edge sites should be further enlarged and electron transfer efficiency should be further improved. In this way, some substrates, such as mesoporous graphene,²⁰ crumpled graphene balls,²¹ as well as CNT and graphene together,²² have been designed to construct 3D structures with more active edges exposed. Herein, commercially available carbon cloth (CC) was chosen to be the substrate for MoS_2 to form such a 3D cathode. CC has been widely employed in electric fields of different applications for their low cost, excellent conductivity, good physical strength, and high flexibility.^{23–25} Meaningfully, the use of CC helped to integrate the electrode into devices for applications.

In this work, active-edges control of MoS_2 nanosheets grown on CC was realized by growth control during the synthesis procedure for the first time. This investigation was pursued from morphology to profound growth mechanism, which builds a comprehensive understanding of the impact of active-edges control on HER performance. In this research, vertical alignment of MoS_2 on CC ($MoS_2\perp CC$) was proved to be the optimum morphology with maximum active-edges exposure. More importantly, preeminent HER performance has been achieved by $MoS_2\perp CC$. Two main reasons

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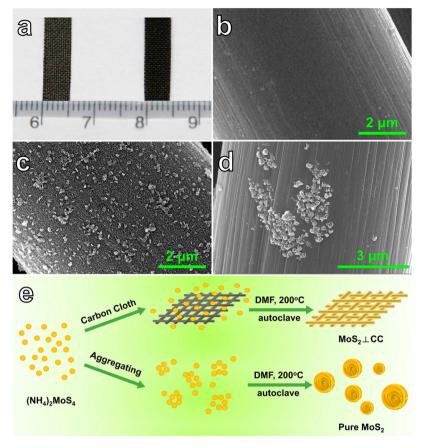


Figure 1. (a) Photographs of blank CC on the left and $MoS_2\perp CC$ on the right. SEM images of (b) blank CC, (c) $MoS_2\perp CC$, and (d) MoS_2-CC . (e) Schematic solvothermal synthesis of $MoS_2\perp CC$ with CC and pure MoS_2 without CC.

contributed to the outstanding HER performance. First, vertically and densely aligned MoS_2 nanosheets on CC can expose almost edges all-around of every MoS_2 nanosheet and, therefore, exposed maximum active sites to the electrolyte. Second, the electron transfer efficiency was improved by the involvement of high conductive CC, and the direct and effective electron delivery from CC to vertically aligned MoS_2 nanosheets further. Above all, to the best of our knowledge, it is the top highest HER efficient catalyst among MoS_2 -based electrocatalysts ever reported.

2. EXPERIMENTAL SECTION

2.1. Materials. CC was purchased from Phychemi (Hong Kong) Company Limited. $(NH_4)_2MoS_4$, Pt/C (20 wt %), and Nafion solution (5 wt %) were bought from Sigma-Aldrich. *N*,*N*-Dimethylformamide (DMF), ethylene glycol (EG), acetone, and ethanol were obtained from Beijing Chemicals Corporation, China. Unless otherwise stated, reagents were of analytical grade and used as received. The water used throughout all experiments was doubly distilled water from a Millipore system (>18 M Ω cm).

2.2. Preparation of MoS_2 \perp CC. CC was cleaned by sonication sequentially in acetone, water, and ethanol for 10 min each. The cleaned CC (3 cm × 3 cm) was immersed in 30 mL of DMF solution containing 29.36 mg of $(NH_4)_2MoS_4$ and stirred for 30 min. Then, the solution and CC were transferred into a 50 mL Teflon-lined stainless autoclave and kept at 200 °C for 15 h. After it naturally cooled at room temperature, $MoS_2\perp CC$ was taken out from the autoclave and then dried in an oven at 70 °C for 10 h. The loading for MoS_2 on CC was determined to be 0.27 mg/cm² via a high-precision microbalance. In control experiments, different experimental conditions was employed, respectively, as following: (a) solvent contrast: DMF, water, and EG;

(b) temperature contrast: 180, 200, 220, and 240 °C; (c) concentration contrast: 45, 29.36, 14.7, and 7.35 mg of $(NH_4)_2MoS_4$.

Pure MoS_2 was synthesized by the similar method without adding CC in the autoclave and collected by centrifugation.

2.3. Preparation of Physically Mixed MoS_2 with CC (MoS_2 -CC) and Pt/C with CC. Pt/C and pure MoS_2 were loaded onto CC as working electrodes in contrast experiments. Pt/C ink was prepared by dispersing 1.4 mg of Pt/C in 1 mL of ethanol containing 35 μ L of Nafion solution and treated by sonication until a homogeneous dispersion was obtained. MoS_2 ink was prepared in the same way with pure MoS_2 powder. Every working electrode in contrast experiments was fabricated by loading 50 μ L of catalyst ink evenly on the effective working area of CC (0.5 cm × 0.5 cm) and drying in an oven at 70 °C for 10 h. The loading of working electrodes in contrast experiments was all 0.27 mg/cm², the same with that of $MoS_2 \perp CC$. Pt/C is used as the abbreviation of physically mixed Pt/C with CC henceforth.

2.4. Characterization of MoS₂⊥**CC**. Images of scanning electron micrograph (SEM), scanning transmission electron microscopy (STEM), and corresponding energy-dispersive X-ray (EDX) elemental mapping images were obtained on a NOVA NANOSEM 450 FEI scanning electron microscope. Transmission electron microscopy (TEM) and high-resolution transmission electron microscopy (HRTEM) images were carried out on an FEI TECNAI G2 F20 S-TWIN transmission electron microscope operating at 200 kV. The X-ray diffraction (XRD) measurements were recorded in the range of 20–80° (2 θ) on a D8 Focus diffractometer (Bruker) with Cu K α radiation (λ = 0.154 05 nm), operated at 40 kV and 30 mA, and was applied to investigate the crystallographic structure of the as-fabricated products. X-ray photoelectron spectroscopy (XPS) analysis was carried out on an ESCALAB MKII X-ray source for excitation.

2.5. Electrochemical Measurements. All electrochemical experiments were performed in the electrolyte of $0.5 \text{ M} \text{ H}_2\text{SO}_4$ with a three-

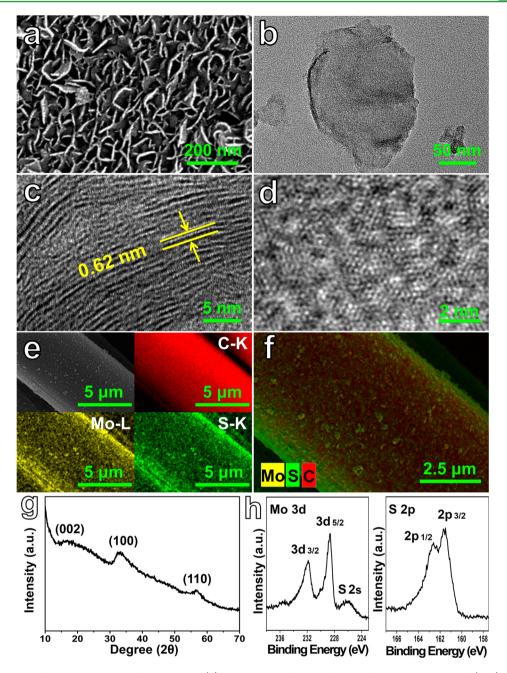


Figure 2. (a) High-magnification SEM image of $MoS_2\perp CC$. (b) TEM image of MoS_2 obtained from $MoS_2\perp CC$ and (c, d) the corresponding HRTEM images. (e) STEM image and EDX elemental mapping of C, Mo, S for $MoS_2\perp CC$. (f) Layered EDX elemental mapping of C, Mo, S for $MoS_2\perp CC$. (g) XRD pattern of MoS_2 . (h) XPS spectra of Mo 3d and S 2p.

electrode system. The system consisted of MoS₂⊥CC with an effective working area of 0.5 cm \times 0.5 cm as the working electrode, a saturated calomel electrode (SCE) as the reference electrode, and a graphite rod as the counter electrode. When investigating the influence of $MoS_2 \perp CC$ effective working area on its HER performance, we chose 0.5 cm \times 1 cm and 1 cm \times 1 cm as the effective working areas, respectively. Linear sweep voltammetry (LSV) was measured with the scan rate of 5 mV/s. Cyclic voltammetry (CV) was measured with scan rates of 20, 40, 60, 80, 100, 120, 140, 160, 180, and 200 mV/s, respectively, in the potential ranging from 0.34 to 0.44 V in the investigation of electrochemical double-layer capacitances. During the investigation of stability, CV was performed for 500 cycles and then 1500 cycles with a scan rate of 100 mV/s in the potential ranging from -0.2 to 0.2 V. The amperometric *i*-*t* curve was obtained at a static overpotential of 150 mV. The measurements above-mentioned were all conducted by a CHI 760e electrochemical analyzer (CH

Instruments, Inc., Shanghai). All data were iR corrected determined by a CHI 760e via the resistance test. Electrochemical impedance spectroscopy (EIS) measurements were carried out with a Solartron 1255B Frequency Response Analyzer (Solartron Inc., U.K.) with frequencies ranging from 100 kHz to 0.01 Hz. All the experiments were carried out without an activation process and performed at room temperature. All the data are presented relative to a reversible hydrogen electrode (RHE).

3. RESULTS AND DISCUSSION

3.1. Characterization of MoS_2 \perp CC. $MoS_2 \perp CC$ was proved to achieve the optimum HER performance through active-edges control investigation (see details in section 3.3). It was successfully fabricated via the solvothermal method using DMF at 200 °C with the precursor concentration of 0.98 mg/

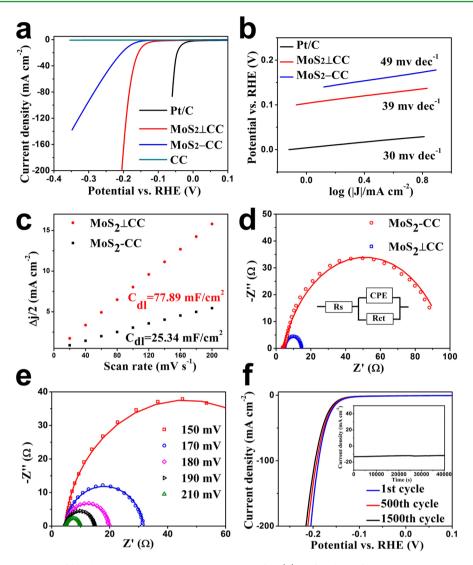


Figure 3. (a) Polarization curves of blank CC, MOS_2 -CC, $MOS_2\perp$ CC, and Pt/C. (b) Tafel plots of MOS_2 -CC, $MOS_2\perp$ CC, and Pt/C. (c) Linear fitting of the capacitive currents of the catalysts versus scan rates. (d) Nyquist plots of $MOS_2\perp$ CC and MOS_2 -CC at 190 mV overpotential. The inset circuit diagram shows the equivalent circuit model used to fit the experimental data, with empty patterns representing the experiment data and solid line for fitted curve. (e) Nyquist plots of $MOS_2\perp$ CC cathode at different overpotentials. (f) Polarization curves for $MOS_2\perp$ CC initially, after 500 and 1500 cycles were displayed (inset: time dependence of cathodic current density curve for $MOS_2\perp$ CC).

mL. After grown with MoS_2 , the gray color of blank CC (left) turning to black $MoS_2 \perp CC$ (right) results from the black color of MoS₂, as the photographs in Figure 1a show. Compared with the SEM image of blank CC (Figure 1b), by the solvothermal synthesis, the successful growth of MoS2 nanosheets on CC with lots of active edges exposed is illustrated by the SEM image of $MoS_2 \perp CC$ (Figure 1c). In contrast, MoS_2 which was physically mixed with CC (Figure 1d) appears to be agglomerating clusters with large amounts of active edges buried. From this point, the solvothermal synthesis of $MoS_2 \perp CC$ is significant for the achievement of the edge-rich morphology. As shown in the synthesis procedures in Figure 1e, $(NH_4)_2MoS_4$ is reduced to edge-rich MoS₂ nanosheets grown on CC, while agglomerating pure MoS₂ are synthesized in the similar way in the absence of CC. In detail, pure MoS₂ synthesized without CC are substantiated to fold and agglomerate together. They look like rosemary buds with lots of edges buried inside due to the thermodynamically stable status according to their SEM and TEM (Figure S1a,b, Supporting Information). In the presence of CC, as exhibited

in Figure 2a, MoS₂ nanosheets vertically and densely grew on CC with a large amount of edges exposed. Complementarily, the TEM image of MoS₂ (Figure 2b) shows an individual sheet obtained from $MoS_2 \perp CC$ by sonication treatment. It proves that MoS₂ nanosheets expand themselves into separated ones when grown on CC. Compared with a MoS₂ bud, each MoS₂ nanosheet grown on CC looks like an individual petal and exposes almost all the edge sites around of it, which affirms that we have successfully realized the maximization of exposed edges by CC as a perfect substrate. The 0.62 nm interlayer distance shown by the HRTEM image in Figure 2c corresponds to the (002) plane of MoS_{21} and the 0.23 nm Mo-S distance (Figure 2d) corresponds to the (100) plane of MoS_2 .²⁶ The STEM image and corresponding EDX elemental mapping images of C, Mo, and S (Figure 2e) reveal that Mo and S elements are intensively spread onto each whole carbon fiber. Furthermore, the corresponding layered EDX elemental mapping image (Figure 2f) straightforwardly and visually substantiates the dense growth of MoS₂ nanosheets all around CC.

catalyst	onset η (mV)	Tafel slope (mV dec ⁻¹)	current density (<i>j</i> , mA cm ⁻²)	η at the corresponding j potential (mV)	reference
graphene-surpported MoS ₂	~ 100	41	48	200	15
MoO ₃ -MoS ₂ core-shell nanowires	150 - 200	50-60	20	272	63
mesoporous 3D MoS ₂	150 - 200	50			11
defect-rich MoS ₂	120	50	13	200	6
oxygen-incorporated MoS ₂	120	55	125.6	300	10
metallic MoS ₂	187	43	200	400	12
IT MoS ₂	100	400			13
MoS ₂ formed on mesoporous graphene	100	42	30-40	200	20
network MoS ₂ /CNTs composite	06	44.6	15-20	200	14
MoS ₂ /N-CNT forest	75	40	10	110	64
graphene-supported MoS ₂ flower	190	95	~ 30	300	16
CNT-graphene hybrid supported MoS ₂	140	100	10	255	22
layer confined MoS ₂ /graphene	~ 140	41	23	200	65
MoS ₂ /3D-graphene hierarchical framework	107	86.3	51.6 A/g	400	66
amorphous MoS ₂ /nanoporous gold	125	41	5.7	200	67
Li-MoS ₂ /carbon fiber paper	100	62	200	200	32
S-MoS ₂ on N-doped carbon nanofibers	30	38	10	120	17
MoS ₂ /N-doped graphene nanosheet aerogels	236	230	10	261	68
MoS ₂ /amorphous carbon	80	40	91	200	18
$MoS_x/graphene$	130	43	17	200	30
MoS_x on crumpled graphene balls	130	51.9	220	300	21
MoS ₂ perpendicular to graphene		43	10	172	28

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XRD and XPS were measured to characterize the MoS_2 grown on CC. XRD pattern of MoS_2 scratched from $MoS_2\perp$ CC (Figure 2g) shows diffraction characteristic peaks at 15.9, 32.7, and 56.8° corresponding, respectively, to the (002), (100), and (110) planes of the well-defined and hexagonally symmetric structured MoS_2 . Moreover, the (002) diffraction peak of MoS_2 grown on CC is weak and broad as reported, ^{16,27,28} which indicates more ultrathin MoS_2 nanosheets produced with less stacking. ^{18,26,29} The chemical state of MoS_2 on CC was further confirmed by XPS analysis, as shown in Figure 2h. The binding energies of 228.7 and 231.9 eV are attributed to Mo $3d_{5/2}$ and Mo $3d_{3/2}$, and the binding energies of 161.6 and 162.6 eV correspond to S $2p_{3/2}$ and S $2p_{1/2}$. This indicates that Mo^{4+} and S²⁻ are the dominant states.

3.2. HER Performance of MoS₂⊥CC. Electrochemical performance of this MoS2LCC 3D cathode for HER was demonstrated by LSV measurement. For comparison study, we also tested blank CC, MoS₂-CC, and Pt/C. As Figure 3a shows, Pt/C shows the best HER activity with a negligible onset overpotential, whereas blank CC hardly exhibits any HER activity in the measurement voltage range. Compared with the onset overpotential of MoS₂-CC of 140 mV, MoS₂⊥CC exhibits a much lower onset overpotential of 100 mV. Moreover, further negative potential causes a rapid rise of $MoS_2 \perp CC$ cathodic current density. At 205 mV overpotential, the current density of $MoS_2\perp CC$ reaches 200 mA/cm², which is about 9 times larger than that of MoS_2 -CC (20 mA/cm²). Furthermore, this result is superior to most MoS₂-based electrocatalysts previously reported (Table 1), which verifies that $MoS_2 \perp CC$ acts as a high-performance 3D cathode for hydrogen generation.

In addition, the influence of $MoS_2 \perp CC$ effective working area on HER activity was further explored. Different currents, but the same current density, of three electrodes with different effective working areas are obtained, as shown in Figure S2 (Supporting Information). This phenomenon suggests that the HER activity is independent of the $MoS_2 \perp CC$ effective working area. It is also a significant evidence for the uniform growth of MoS_2 on CC. To realize the low cost of every fabricated cathode, we chose to use small pieces of $MoS_2 \perp CC$ electrodes with 0.5 cm \times 0.5 cm as the effective working area. Even in such a little cathode, a large amount of hydrogen bubbles generated and released from it (view video in attachment).

The Tafel plots, which are recorded with the linear regions fitted into the Tafel equation, yielding Tafel slopes of 30 mV per decade for Pt/C, 39 mV per decade for $MoS_2\perp CC$, and 49 mV per decade for MoS₂-CC, respectively, as shown in Figure 3b. The Tafel slope of $MoS_2 \perp CC$ is also smaller than that of almost all the MoS₂-based electrocatalysts reported in recent years, as shown in Table 1, which proves the superior HER efficiency of this 3D cathode. Furthermore, the Tafel slope value can also imply the mechanism procedure of hydrogen reduction on cathodes.¹⁵ In acid solutions, three principal reaction steps, as in the following eqs 1-3, are involved with Tafel slopes of 120, 40, and 30 mV per decade, respectively.^{18,30} According to this, the Tafel slope of 39 mV per decade obtained by the $MoS_2 \perp CC$ electrode suggests that the Volmer-Heyrovsky mechanism occurred via a fast adsorption reaction (eq 1), then an electrochemical desorption reaction as the rate-determining reaction (eq 2).

Volmer reaction: $H_3O^+ + e + catalyst$

$$\rightarrow \text{ catalyst-H} + \text{H}_2\text{O} \tag{1}$$

Heyrovsky reaction: $H_3O^+ + e + catalyst-H$

$$\rightarrow$$
 catalyst + H₂ + H₂O (2)

Tafel reaction: catalyst-H + catalyst-H \rightarrow 2catalyst + H₂
(3)

Both polarization curves and Tafel plots show excellent HER efficiency of $MoS_2 \perp CC$, which is associated with its morphology and electronic properties. To estimate the effective electrochemically active area of $MoS_2 \perp CC$, we employed CV measurement to measure the electrochemical double-layer capacitances (EDLCs), C_{dl} . A potential range from 0.34 to 0.44 V without faradic current was selected,^{31,32} which meant that the current response in this region was attributed to the charging of the double layer.²⁸ CV curves were obtained at various scan rates in this region (Figure S3, Supporting Information). The halves of the positive and negative current density differences at the center of the scanning potential ranges are plotted versus the voltage scan rate in Figure 3c, in which the slopes are the EDLCs. The C_{dl} of MoS₂ \perp CC is 77.89 mF/cm², more than 3 times of the C_{dl} of MoS₂-CC (25.34 mF/ cm²). The large electrochemically active area confirms the maximized exposed active edge sites due to the dense and vertical growth of MoS₂ nanosheets on CC.

Apart from the great active edges exposure, efficient electron transfer is also essential for excellent HER performance. As shown in Figure 3d, the Nyquist plots reveal that the charge transfer resistance (R_{ct}) of MoS₂ \perp CC (10.29 Ω) is much lower than that of MoS₂-CC (93.96 Ω). This very low value corresponds to a fast charge transfer at the interface between electrocatalyst and electrolyte and results in the excellent electrocatalysis for HER. This is ascribed to the involvement of CC as a high conductive substrate to improve the conductivity of the composite. Furthermore, due to the improved effective contact between MoS₂ and CC through solvothermal synthesis, electrons can be delivered directly and efficiently from high conductive CC to vertically aligned MoS₂ nanosheets. More importantly, as reported, aligning the MoS₂ nanosheets perpendicular to conductive substrates optimizes the conductivity of the conductive substrates.^{28,33} In addition, the Nyquist plots of the $MoS_2 \perp CC$ electrode at different overpotentials are shown in Figure 3e. The R_{ct} are 83.37, 27.04, 15.38, 10.29, and 5.449 Ω corresponding to 150, 170, 180, 190, and 210 mV, respectively. This illustrates more and more rapid electron transfer and electrocatalytic performance for HER with the increased overpotential, which is in agreement with the polarization curve of $MoS_2 \perp CC$.

We further inspected the durability of the $MoS_2\perp CC$ electrode. First, we employed CV measurement for this investigation. Figure 3f shows the polarization curves of $MoS_2\perp CC$ before and after 500 and 1500 CV cycles. Slight decays in current density are observed, suggesting the high stability of $MoS_2\perp CC$. On the other hand, we employed a static 150 mV overpotential and obtained the time-dependent current density curve of $MoS_2\perp CC$ (in the inset of Figure 3f) with slight degradation of the cathodic current degradation during this 40 000 s. It reveals the stability under HER conditions of this cathode and the strong binding of MoS_2 nanosheets with CC. Furthermore, the cathode is proved to be robust since no

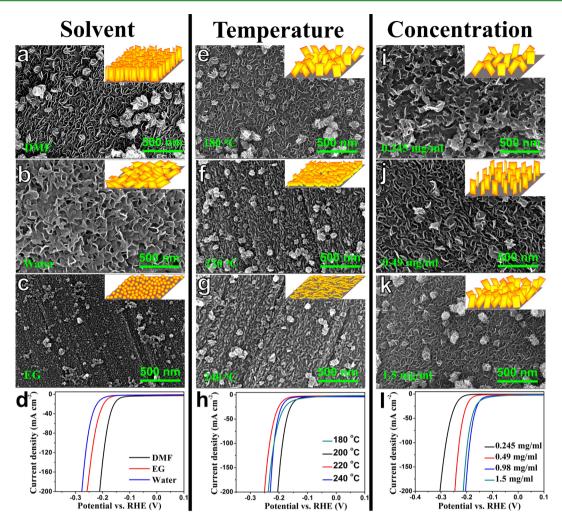


Figure 4. SEM images of MoS_2 on CC fabricated using (a) DMF, (b) water, (c) EG, (e) 180 °C, (f) 220 °C, (g) 240 °C, (i) 0.245 mg/mL, (j) 0.49 mg/mL, (k) 1.5 mg/mL and their corresponding polarization curves (d, h, l).

change has been observed before (Figure S4a, Supporting Information) and after 30 min sonication treatment of $MoS_2\perp CC$ (Figure S4b), according to their SEM images. Overall, these durable tests substantiate the successful fabrication of this stable and robust $MoS_2\perp CC$ 3D cathode.

3.3. Active-Sites Control. Active-sites control is indispensable for a decent HER performance. As reported, the exposure of active edges can be controlled by adjusting the morphology of MOS_2 .^{34,35} Different solvothermal conditions were applied here to realize the active-edges control, which was further convinced by polarization curves. During the synthesis progress, the main effectors to the morphologies of products are solvent,^{36–39} temperature,^{40–43} and concentration.^{43–48} Furthermore, growth mechanisms of different synthesis conditions were analyzed here in order to take a profound insight of the active-edges control in this investigation.

First, we investigated the solvent effect of DMF, water, and EG in the solvothermal procedure, respectively. As Figure 4a shows, MoS_2 nanosheets densely and vertically grown on CC with great active edges exposed as the optimum morphology have been synthesized using DMF at 200 °C with the precursor concentration of 0.98 mg/mL. However, when water is applied as solvent, sparse MoS_2 nanosheets slump over CC and attach with each other (Figure 4b). As Xu et al. suggested, the lower saturated pressure of water which attributes to the lower boiling

point contributes to a slower growth and larger size.³⁷ Therefore, MoS_2 nanosheets synthesized in water were larger than those synthesized in DMF.³⁹ Consequently, a strong interfacial attractive force between substrates and MoS_2 influenced the morphology of MoS_2 on CC and contributed to the slant of nanosheets.^{14,18,49}

When EG was used as solvent, MoS_2 appeared to be little balls rather than nanosheets (Figure 4c). EG has been used in many solvothermal syntheses as both solvent and reducing agent.^{45,50,51} (NH₄)₂MoS₄ was reduced to MoS_2 by EG in our experiment. As reported, EG was found to bring a decrease of the product size and the capping ability of EG helped to reduce exposed areas and form compact structures.^{36,52} Accordingly, the small size and compact nanosphere structure of MoS_2 attributed to the capping ability of EG,^{53–55} which can coordinate with many cations.^{36,50,52,56,57}

As is well-known, the morphology of MoS_2 affects the activeedges exposure directly. Therefore, a great diminution of active edges was caused by the oblique and further overlapping of MoS_2 nanosheets with water as solvent. On the other hand, lots of active edges were hidden in tiny nanospheres with EG as solvent. These inefficiently exposed active edges determined the poor HER performance in this system. Cathodes of MoS_2 on CC with water and EG as solvents show lower HER activity than $MoS_2 \perp CC$ (Figure 4d). Therefore, DMF is proved to be

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the appropriate solvent to guarantee effective exposure of active edges.

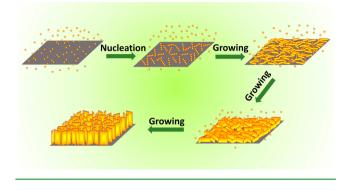
We further investigated the temperature effects at 180, 200, 220, and 240 °C, respectively. As shown in Figure 4e, at 180 °C, nanosheet-structure MoS₂ are sparser and less erect on CC than those synthesized through 200 °C (Figure 4a). This may be due to inadequate reduction of MoS₂ upon the relative low 180 °C.^{15,18,20,58} In addition, MoS₂ synthesized at 220 °C look like tiny worms spread on the CC with a low height and small length (Figure 4f), and even smaller and lower at 240 °C (Figure 4g). As reported, increasing the solvothermal temperature accelerates the nucleation rate.⁵⁹ When nucleation is fast and a large number of nuclei are formed, there is limited reagent left for the growth at the same time.^{60,61} As a consequence, MoS₂ obtained at 200 °C were erect and high naonosheets with great active edges exposed. According to Figure 4h, MoS2LCC at 200 °C obtains the best HER efficiency.

The concentration of the precursor also affects the morphology and HER efficiency of MoS₂ on CC. The concentrations of precursor varied from 0.245, 0.49, 0.98 to 1.5 mg/mL; 0.245 mg/mL results in sparse and slant MoS₂ nanosheets overlapping each other, as Figure 4i shows. Compared with 0.98 mg/mL (Figure 4a), 0.49 mg/mL also achieves vertically aligned MoS₂ nanosheets but with lower density (Figure 4j). As reported, nucleation is mainly controlled by the solution concentration;⁶² high concentration contributes to the increase of nucleation sites and the product density.^{46–48} Furthermore, lower nucleation density brings growth forward to the neighbor sites, which means a slant morphology, whereas higher nucleation density contributes to the vertical growth on the substrate due to the limited space.43 Therefore, denser and more erect MoS_2 nanosheets with an increasing loading of 0.12, 0.19, and 0.27 mg/cm² caused more active-edges exposure as the concentration increased from 0.245 to 0.98 mg/mL. However, a higher concentration of 1.5 mg/mL led to a slightly decreased loading of 0.23 mg/cm² with a morphology of less erect MoS₂ nanosheets in a smaller size (Figure 4k). This may be ascribed to the extremely high concentration which made the nucleation too concentrated and too fast to allow enough reagent or time to be involved in the growth procedure. It led to a smaller size and an uncontrollable growth procedure, thus less erect tiny nanosheets. Correspondingly, Figure 4l shows that $MoS_2 \perp CC$ synthesized with the concentration of 0.98 mg/mL achieves the highest HER efficiency due to the dense and vertical alignment of MoS₂ nanosheets, thus maximum active edges exposed.

Overall, the vertically aligned morphology obtained by using DMF, 200 °C, and a concentration of 0.98 mg/mL shows the best HER performance due to the maximum active-edges exposure. Furthermore, through the above analysis of the growth procedure of different morphologies, a potential growth mechanism of this outstanding cathode, $MoS_2 \perp CC$, is presented as in the following. Due to the adsorption of $(NH_4)_2MoS_4$ to CC and the strong interaction between MoS₂ and carbon materials, (NH₄)₂MoS₄ was reduced to MoS₂ nanosheets, which tend to nucleate and anchor on the carbon fibers of CC by DMF.^{16,18,28} Due to the proper saturated pressure of DMF, MoS₂ nanosheets are more apt to be erective on CC. Additionally, 200 °C as the moderate temperature for the reduction of MoS₂, helped them grew into thin and high MoS₂ nanosheets. The proper and relatively high concentration of 0.98 mg/mL led to dense nanosheets which vertically aligned

in a limited space with great active sites exposed, as Scheme 1 illustrates. Overall, through controlling the solvent, temper-

Scheme 1. Schematic Illustration of the Vertical Growth Process of MoS₂ Nanosheets on the Surface of Carbon Cloth



ature, and concentration, which can influence the nucleation and growth of MoS_2 nanosheets, vertical growth of MoS_2 on CC with maximum active edges exposed has be successfully synthesized with excellent HER activity.

4. CONCLUSION

In conclusion, active-edges control of MoS₂ nanosheets grown on high conductive CC was realized by solvent and other conditions control during the solvothermal synthesis. Corresponding HER performances were measured to convince the realization of the active-edges control, and a comprehensive investigation of the growth mechanisms was pursued. This cathode with vertical and concentrated alignment of MoS₂ nanosheets on CC was proved to expose maximum active edges and achieve the outstanding HER performance in this investigation. The high density of active edges and excellent electron transfer efficiency were proved to contribute to the excellent HER activity, respectively. $MoS_2 \perp CC$ was also proved to possess good stability. This 3D flexible robust electrode exhibits preeminent HER activity with an onset overpotential of 100 mV and a Tafel slope of 39 mV per decade. Most importantly, the current density can reach 200 mA/cm² at 205 mV overpotential, which can rival the best MoS₂-based electrocatalysts ever reported.

ASSOCIATED CONTENT

Supporting Information

Additional figures giving detailed material characterizations and electrochemical measurements. The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acsami.5b02586.

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Notes

The authors declare no competing financial interest.

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