Growth Control of MoS₂ Nanosheets on Carbon Cloth for Maximum Active Edges Exposed: An Excellent Hydrogen Evolution 3D Cathode

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S Supporting Information

[AB](#page-7-0)STRACT: [To greatly im](#page-7-0)prove the hydrogen evolution reaction (HER) performance, it is the key approach to expose as many active edges of MoS₂ as possible. This target is the research hotspot and difficulty of $MoS₂$ which is a promising HER catalyst. In this work, we realized the active-edges control of $MoS₂$ nanosheets on carbon cloth (CC) by growth control during the synthesis procedure. Moreover, $MoS₂$ nanosheets vertically grown on carbon cloth $(MoS₂ \perp CC)$ was confirmed to be the best morphology with maximum active edges exposed. Multifactors structure control resulted in abundant active-

edges exposure and effective electron delivery, thus excellent HER activity. This three-dimensional cathode, MoS₂⊥CC, can reach a great current density of 200 mA/cm² at a small overpotential of 205 mV. The preeminent HER performance can rival the best $MoS₂$ -based catalyst ever reported.

KEYWORDS: active-edges control, vertical alignment, three-dimensional, MoS₂ nanosheets, hydrogen evolution reaction

1. INTRODUCTION

Hydrogen is clean and sustainable. It can solve the stress situation brought by pollution to the environment and the increasing energy demands.1−³ Electrochemical splitting of water is a remarkable technique for its abundant source, clean technique, and high purity p[rodu](#page-8-0)ction of hydrogen.⁴ Although noble Pt-group metals are the most efficient electrocatalyst for [h](#page-8-0)ydrogen evolution reaction (HER) ,^{5,6} their high cost and resource scarcity hinder the application. $MoS₂$, which is abundant at lower cost, has been c[ons](#page-8-0)idered as one of the most promising catalysts since its hydrogen binding energy is close to that of Pt-group metals by density functional theory calculations.⁷ However, to achieve ideal catalytic activity of $MoS₂$, two main challenges need to be overcome. First, the HER active [s](#page-8-0)ites have been identified to arise from the edges, rather than the basal planes of $MoS₂$ sheet by theoretical calculations and experimental studies.⁸ To expose more edges, defect-rich $\text{MoS}_{2}^{\text{9}}$ oxygen-incorporated $\text{MoS}_{2}^{\text{10}}$ and threedimensional (3D) porous MoS_2 [ha](#page-8-0)ve been synthesized.¹¹ Second, the poo[r](#page-8-0) conductivity of $MoS₂$ limit[s t](#page-8-0)he electron transfer and encumbers the electrocatalytic efficiency to HE[R.](#page-8-0) To solve this problem, Lukowski and Voiry have successfully exfoliated 1T-MoS₂ as metallic MoS₂ with high conductivity.12,13

Many kinds of carbon materials have been employed to sy[nthes](#page-8-0)ize MoS_{2}-based catalysts$ to conquer these two challenges simultaneously, for example, carbon nanotubes $(CNTs)$,¹⁴ graphene,^{15,16} carbon fibers,¹⁷ amorphous carbon,¹⁸ and so on. They can not only improve the electron delivery but also enf[old](#page-8-0) $MoS₂$ fo[r gre](#page-8-0)at active-edge[s e](#page-8-0)xposure against th[eir](#page-8-0)

trend of curling up into inorganic fullerene structures.¹⁹ Although $MoS₂$ of different morphologies have been synthesized and supported on kinds of high-conducting materials, t[he](#page-8-0) HER activity of MoS_2 -based material is not satisfactory yet. The exposed active-edge sites should be further enlarged and electron transfer efficiency should be further improved. In this way, some substrates, such as mesoporous graphene,²⁰ crumpled graphene balls, 21 as well as CNT and graphene together,²² have been designed to construct 3D structures wi[th](#page-8-0) more active edges expo[sed](#page-8-0). Herein, commercially available carbon c[lot](#page-8-0)h (CC) was chosen to be the substrate for MoS₂ to form such a 3D cathode. CC has been widely employed in electric fields of different applications for their low cost, excellent conductivity, good physical strength, and high flexibility.23−²⁵ Meaningfully, the use of CC helped to integrate the electrode into devices for applications.

In this [work,](#page-8-0) active-edges control of $MoS₂$ nanosheets grown on CC was realized by growth control during the synthesis procedure for the first time. This investigation was pursued from morphology to profound growth mechanism, which builds a comprehensive understanding of the impact of active-edges control on HER performance. In this research, vertical alignment of MoS_2 on CC (MoS₂ \perp CC) was proved to be the optimum morphology with maximum active-edges exposure. More importantly, preeminent HER performance has been achieved by $MoS₂ \perp CC$. Two main reasons

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Figure 1. (a) Photographs of blank CC on the left and MoS₂⊥CC on the right. SEM images of (b) blank CC, (c) MoS₂⊥CC, and (d) MoS₂-CC. (e) Schematic solvothermal synthesis of MoS₂⊥CC with CC and pure MoS₂ without CC.

contributed to the outstanding HER performance. First, vertically and densely aligned $MoS₂$ nanosheets on CC can expose almost edges all-around of every $MoS₂$ nanosheet and, therefore, exposed maximum active sites to the electrolyte. Second, the electron transfer efficiency was improved by the involvement of high conductive CC, and the direct and effective electron delivery from CC to vertically aligned $MoS₂$ nanosheets further. Above all, to the best of our knowledge, it is the top highest HER efficient catalyst among $MoS₂$ -based electrocatalysts ever reported.

2. EXPERIMENTAL SECTION

2.1. Materials. CC was purchased from Phychemi (Hong Kong) Company Limited. $(NH_4)_2M_0S_4$, Pt/C (20 wt %), and Nafion solution (5 wt %) were bought from Sigma-Aldrich. N,N-Dimethylformamide (DMF), ethylene glycol (EG), acetone, and ethanol were obtained from Beijing Chemicals Corporation, China. Unless otherwise stated, reagents were of analytical grade and used as received. The water used throughout all experiments was doubly distilled water from a Millipore system (>18 MΩ cm).

2.2. Preparation of MoS₂⊥CC. CC was cleaned by sonication sequentially in acetone, water, and ethanol for 10 min each. The cleaned CC $(3 \text{ cm} \times 3 \text{ cm})$ was immersed in 30 mL of DMF solution containing 29.36 mg of $(NH_4)_2M_0S_4$ and stirred for 30 min. Then, the solution and CC were transferred into a 50 mL Teflon-lined stainless autoclave and kept at 200 °C for 15 h. After it naturally cooled at room temperature, MoS₂⊥CC was taken out from the autoclave and rinsed thoroughly with water and ethanol successively several times and then dried in an oven at 70 °C for 10 h. The loading for $MoS₂$ on CC was determined to be 0.27 mg/cm^2 via a high-precision microbalance. In control experiments, different experimental conditions was employed, respectively, as following: (a) solvent contrast: DMF, water, and EG; (b) temperature contrast: 180, 200, 220, and 240 °C; (c) concentration contrast: 45, 29.36, 14.7, and 7.35 mg of $(NH₄)₂MoS₄$. Pure $MoS₂$ was synthesized by the similar method without adding

CC in the autoclave and collected by centrifugation. 2.3. Preparation of Physically Mixed MoS₂ with CC (MoS₂-**CC) and Pt/C with CC.** Pt/C and pure $MoS₂$ were loaded onto CC as working electrodes in contrast experiments. Pt/C ink was prepared by dispersing 1.4 mg of Pt/C in 1 mL of ethanol containing 35 μ L of Nafion solution and treated by sonication until a homogeneous dispersion was obtained. $MoS₂$ ink was prepared in the same way with pure $MoS₂$ powder. Every working electrode in contrast experiments was fabricated by loading 50 μ L of catalyst ink evenly on the effective working area of CC (0.5 cm \times 0.5 cm) and drying in an oven at 70 °C for 10 h. The loading of working electrodes in contrast experiments was all 0.27 mg/cm², the same with that of $\mathrm{MoS}_{2}\bot \mathrm{CC}.$ Pt/C is used as the abbreviation of physically mixed Pt/C with CC henceforth.

2.4. Characterization of MoS₂⊥CC. Images of scanning electron micrograph (SEM), scanning transmission electron microscopy (STEM), and corresponding energy-dispersive X-ray (EDX) elemental mapping images were obtained on a NOVA NANOSEM 450 FEI scanning electron microscope. Transmission electron microscopy (TEM) and high-resolution transmission electron microscopy (HRTEM) images were carried out on an FEI TECNAI G2 F20 S-TWIN transmission electron microscope operating at 200 kV. The Xray diffraction (XRD) measurements were recorded in the range of 20−80° (2θ) on a D8 Focus diffractometer (Bruker) with Cu Kα radiation ($\lambda = 0.154$ 05 nm), operated at 40 kV and 30 mA, and was applied to investigate the crystallographic structure of the as-fabricated products. X-ray photoelectron spectroscopy (XPS) analysis was carried out on an ESCALAB MKII X-ray photoelectron spectrometer with Al $K\alpha$ X-ray radiation as the X-ray source for excitation.

2.5. Electrochemical Measurements. All electrochemical experiments were performed in the electrolyte of 0.5 M H_2SO_4 with a three-

Figure 2. (a) High-magnification SEM image of MoS₂⊥CC. (b) TEM image of MoS₂ obtained from MoS₂⊥CC and (c, d) the corresponding HRTEM images. (e) STEM image and EDX elemental mapping of C, Mo, S for MoS₂⊥CC. (f) Layered EDX elemental mapping of C, Mo, S for MoS2⊥CC. (g) XRD pattern of MoS2. (h) XPS spectra of Mo 3d and S 2p.

electrode system. The system consisted of $MoS₂ \perp CC$ with an effective working area of 0.5 cm \times 0.5 cm as the working electrode, a saturated calomel electrode (SCE) as the reference electrode, and a graphite rod as the counter electrode. When investigating the influence of MoS2⊥CC effective working area on its HER performance, we chose 0.5 cm \times 1 cm and 1 cm \times 1 cm as the effective working areas, respectively. Linear sweep voltammetry (LSV) was measured with the scan rate of 5 mV/s. Cyclic voltammetry (CV) was measured with scan rates of 20, 40, 60, 80, 100, 120, 140, 160, 180, and 200 mV/s, respectively, in the potential ranging from 0.34 to 0.44 V in the investigation of electrochemical double-layer capacitances. During the investigation of stability, CV was performed for 500 cycles and then 1500 cycles with a scan rate of 100 mV/s in the potential ranging from −0.2 to 0.2 V. The amperometric i−t curve was obtained at a static overpotential of 150 mV. The measurements above-mentioned were all conducted by a CHI 760e electrochemical analyzer (CH Instruments, Inc., Shanghai). All data were iR corrected determined by a CHI 760e via the resistance test. Electrochemical impedance spectroscopy (EIS) measurements were carried out with a Solartron 1255B Frequency Response Analyzer (Solartron Inc., U.K.) with frequencies ranging from 100 kHz to 0.01 Hz. All the experiments were carried out without an activation process and performed at room temperature. All the data are presented relative to a reversible hydrogen electrode (RHE).

3. RESULTS AND DISCUSSION

3.1. Characterization of MoS₂⊥CC. MoS₂⊥CC was proved to achieve the optimum HER performance through active-edges control investigation (see details in section 3.3). It was successfully fabricated via the solvothermal method using DMF at 200 °C with the precursor concentration of 0.[98 m](#page-6-0)g/

Figure 3. (a) Polarization curves of blank CC, MoS₂-CC, MoS₂⊥CC, and Pt/C. (b) Tafel plots of MoS₂-CC, MoS₂⊥CC, and Pt/C. (c) Linear fitting of the capacitive currents of the catalysts versus scan rates. (d) Nyquist plots of MoS2⊥CC and MoS2-CC at 190 mV overpotential. The inset circuit diagram shows the equivalent circuit model used to fit the experimental data, with empty patterns representing the experiment data and solid line for fitted curve. (e) Nyquist plots of MoS₂⊥CC cathode at different overpotentials. (f) Polarization curves for MoS₂⊥CC initially, after 500 and 1500 cycles were displayed (inset: time dependence of cathodic current density curve for MoS2⊥CC).

mL. After grown with $MoS₂$, the gray color of blank CC (left) turning to black $MoS₂ \text{LCC}$ (right) results from the black color of $MoS₂$, as the photographs in Figure 1a show. Compared with the SEM image of blank CC (Figure 1b), by the solvothermal synthesis, the successful growth of $MoS₂$ $MoS₂$ nanosheets on CC with lots of active edges exposed is [i](#page-1-0)llustrated by the SEM image of $MoS₂ \bot CC$ (Figure 1c). In contrast, $MoS₂$ which was physically mixed with CC (Figure 1d) appears to be agglomerating clusters with [l](#page-1-0)arge amounts of active edges buried. From this point, the solvot[he](#page-1-0)rmal synthesis of $MoS₂ \perp CC$ is significant for the achievement of the edge-rich morphology. As shown in the synthesis procedures in Figure 1e, $(NH_4)_2M_0S_4$ is reduced to edge-rich M_0S_2 nanosheets grown on CC, while agglomerating pure $MoS₂$ are synthesized [in](#page-1-0) the similar way in the absence of CC. In detail, pure $MoS₂$ synthesized without CC are substantiated to fold and agglomerate together. They look like rosemary buds with lots of edges buried inside due to the thermodynamically stable status according to their SEM and TEM (Figure S1a,b, Supporting Information). In the presence of CC, as exhibited

in Figure 2a, $MoS₂$ nanosheets vertically and densely grew on CC with a large amount of edges exposed. Complementarily, the TEM [im](#page-2-0)age of $MoS₂$ (Figure 2b) shows an individual sheet obtained from MoS2⊥CC by sonication treatment. It proves that $MoS₂$ nanosheets expand th[em](#page-2-0)selves into separated ones when grown on CC. Compared with a $MoS₂$ bud, each $MoS₂$ nanosheet grown on CC looks like an individual petal and exposes almost all the edge sites around of it, which affirms that we have successfully realized the maximization of exposed edges by CC as a perfect substrate. The 0.62 nm interlayer distance shown by the HRTEM image in Figure 2c corresponds to the (002) plane of MoS₂, and the 0.23 nm Mo-S distance (Figure 2d) corresponds to the (100) plane [of](#page-2-0) M_0S_2 .²⁶ The STEM image and corresponding EDX elemental mapping images [of](#page-2-0) C, Mo, and S (Figure 2e) reveal that Mo [a](#page-8-0)nd S elements are intensively spread onto each whole carbon fiber. Furthermore, the corresponding layered EDX elemental mapping image (Figure 2f) straightforwardly and visually substantiates the dense growth of $MoS₂$ nanosheets all around CC.

Table 1. Comparison of HER Performance of MoS₂LCC with Other MoS₂-Based Catalysts Table 1. Comparison of HER Performance of MoS ⊥2 CC with Other MoS2-Based Catalysts

XRD and XPS were measured to characterize the $MoS₂$ grown on CC. XRD pattern of $MoS₂$ scratched from MoS2⊥CC (Figure 2g) shows diffraction characteristic peaks at 15.9, 32.7, and 56.8° corresponding, respectively, to the (002), (100), and [\(](#page-2-0)110) planes of the well-defined and hexagonally symmetric structured $MoS₂$. Moreover, the (002) diffraction peak of $MoS₂$ grown on CC is weak and broad as reported,^{16,27,28} which indicates more ultrathin MoS₂ nanosheets produced with less stacking.^{18,26,29} The chemical state of $MoS₂$ on [CC w](#page-8-0)as further confirmed by XPS analysis, as shown in Figure 2h. The binding energie[s of 22](#page-8-0)8.7 and 231.9 eV are attributed to Mo $3d_{5/2}$ and Mo $3d_{3/2}$, and the binding energies of 161.6 a[n](#page-2-0)d 162.6 eV correspond to S $2p_{3/2}$ and S $2p_{1/2}$. This indicates that Mo^{4+} and S^{2-} are the dominant states.

3.2. HER Performance of MoS₂⊥CC. Electrochemical performance of this MoS₂⊥CC 3D cathode for HER was demonstrated by LSV measurement. For comparison study, we also tested blank CC, MoS_2 -CC, and Pt/C. As Figure 3a shows, Pt/C shows the best HER activity with a negligible onset overpotential, whereas blank CC hardly exhibits [an](#page-3-0)y HER activity in the measurement voltage range. Compared with the onset overpotential of $MoS₂-CC$ of 140 mV, $MoS₂\perp CC$ exhibits a much lower onset overpotential of 100 mV. Moreover, further negative potential causes a rapid rise of MoS2⊥CC cathodic current density. At 205 mV overpotential, the current density of MoS_2LCC reaches 200 mA/cm², which is about 9 times larger than that of MoS_2 -CC (20 mA/cm²). Furthermore, this result is superior to most $MoS₂$ -based electrocatalysts previously reported (Table 1), which verifies that MoS2⊥CC acts as a high-performance 3D cathode for hydrogen generation.

In addition, th[e](#page-4-0) influence of $MoS₂ \bot CC$ effective working area on HER activity was further explored. Different currents, but the same current density, of three electrodes with different effective working areas are obtained, as shown in Figure S2 (Supporting Information). This phenomenon suggests that the HER activity is independent of the $MoS₂ \bot CC$ effecti[ve working](#page-7-0) [area. It is also a signi](#page-7-0)ficant evidence for the uniform growth of $MoS₂$ on CC. To realize the low cost of every fabricated cathode, we chose to use small pieces of MoS₂⊥CC electrodes with 0.5 cm \times 0.5 cm as the effective working area. Even in such a little cathode, a large amount of hydrogen bubbles generated and released from it (view video in attachment).

The Tafel plots, which are recorded with the linear regions fitted into the Tafel equation, yielding Tafel slopes of 30 mV per decade for Pt/C, 39 mV per decade for MoS₂⊥CC, and 49 mV per decade for $MoS₂-CC$, respectively, as shown in Figure 3b. The Tafel slope of MoS₂⊥CC is also smaller than that of almost all the $MoS₂$ -based electrocatalysts reported in recent [ye](#page-3-0)ars, as shown in Table 1, which proves the superior HER efficiency of this 3D cathode. Furthermore, the Tafel slope value can also imply the [m](#page-4-0)echanism procedure of hydrogen reduction on cathodes.¹⁵ In acid solutions, three principal reaction steps, as in the following eqs 1−3, are involved with Tafel slopes of 120, 40, [and](#page-8-0) 30 mV per decade, respectively.^{18,30} According to this, the Tafel slope of 39 mV per decade obtained by [the](#page-8-0) $MoS₂ \bot CC$ electrode suggests that the Volmer−Heyrovsky mechanism occurred via a fast adsorption reaction (eq 1), then an electrochemical desorption reaction as the rate-determining reaction (eq 2).

Volmer reaction: $H_3O^+ + e +$ catalyst

$$
\rightarrow \text{catalyst-H} + \text{H}_2\text{O} \tag{1}
$$

Heyrovsky reaction: $H_3O^+ + e +$ catalyst-H

$$
\rightarrow \text{catalyst} + H_2 + H_2O \tag{2}
$$

Tafel reaction: catalyst-H + catalyst-H \rightarrow 2catalyst + H₂ (3)

Both polarization curves and Tafel plots show excellent HER efficiency of $MoS₂ \bot CC$, which is associated with its morphology and electronic properties. To estimate the effective electrochemically active area of $MoS₂ \bot CC$, we employed CV measurement to measure the electrochemical double-layer capacitances (EDLCs), $C_{\rm dl}$. A potential range from 0.34 to 0.44 V without faradic current was selected, $31,32$ which meant that the current response in this region was attributed to the charging of the double layer.²⁸ CV c[urves](#page-8-0) were obtained at various scan rates in this region (Figure S3, Supporting Information). The halves of t[he](#page-8-0) positive and negative current density differences at the center of [the scanning potential](#page-7-0) [ranges are p](#page-7-0)lotted versus the voltage scan rate in Figure 3c, in which the slopes are the EDLCs. The $C_{\rm d}$ of MoS₂⊥CC is 77.89 mF/cm², more than 3 times of the $C_{\rm dl}$ of MoS₂-CC (25.3[4 m](#page-3-0)F/ cm²). The large electrochemically active area confirms the maximized exposed active edge sites due to the dense and vertical growth of $MoS₂$ nanosheets on CC.

Apart from the great active edges exposure, efficient electron transfer is also essential for excellent HER performance. As shown in Figure 3d, the Nyquist plots reveal that the charge transfer resistance (R_{ct}) of MoS₂⊥CC (10.29 Ω) is much lower than that of M[oS](#page-3-0)₂-CC (93.96 Ω). This very low value corresponds to a fast charge transfer at the interface between electrocatalyst and electrolyte and results in the excellent electrocatalysis for HER. This is ascribed to the involvement of CC as a high conductive substrate to improve the conductivity of the composite. Furthermore, due to the improved effective contact between $MoS₂$ and CC through solvothermal synthesis, electrons can be delivered directly and efficiently from high conductive CC to vertically aligned $MoS₂$ nanosheets. More importantly, as reported, aligning the $MoS₂$ nanosheets perpendicular to conductive substrates optimizes the conductivity of the conductive substrates.^{28,33} In addition, the Nyquist plots of the MoS₂⊥CC electrode at different overpotentials are shown in Figure 3[e. T](#page-8-0)he R_{ct} are 83.37, 27.04, 15.38, 10.29, and 5.449 Ω corresponding to 150, 170, 180, 190, and 210 mV, respectively. [Th](#page-3-0)is illustrates more and more rapid electron transfer and electrocatalytic performance for HER with the increased overpotential, which is in agreement with the polarization curve of $MoS₂ \bot CC$.

We further inspected the durability of the $MoS₂ \bot CC$ electrode. First, we employed CV measurement for this investigation. Figure 3f shows the polarization curves of MoS2⊥CC before and after 500 and 1500 CV cycles. Slight decays in current de[nsi](#page-3-0)ty are observed, suggesting the high stability of $MoS₂ \bot CC$. On the other hand, we employed a static 150 mV overpotential and obtained the time-dependent current density curve of MoS₂⊥CC (in the inset of Figure 3f) with slight degradation of the cathodic current degradation during this 40 000 s. It reveals the stability under HER con[dit](#page-3-0)ions of this cathode and the strong binding of $MoS₂$ nanosheets with CC. Furthermore, the cathode is proved to be robust since no

Figure 4. SEM images of MoS₂ on CC fabricated using (a) DMF, (b) water, (c) EG, (e) 180 °C, (f) 220 °C, (g) 240 °C, (i) 0.245 mg/mL, (j) 0.49 mg/mL, (k) 1.5 mg/mL and their corresponding polarization curves (d, h, l).

change has been observed before (Figure S4a, Supporting Information) and after 30 min sonication treatment of MoS2⊥CC (Figure S4b), according [to their SEM images.](#page-7-0) [Overall, the](#page-7-0)se durable tests substantiate the successful fabrication of [this stable](#page-7-0) and robust $MoS₂ \bot CC$ 3D cathode.

3.3. Active-Sites Control. Active-sites control is indispensable for a decent HER performance. As reported, the exposure of active edges can be controlled by adjusting the morphology of MoS₂.^{34,35} Different solvothermal conditions were applied here to realize the active-edges control, which was further convinced by [polar](#page-8-0)ization curves. During the synthesis progress, the main effectors to the morphologies of products are solvent,^{36−39} temperature,^{40−43} and concentration.^{43−48} Furthermore, growth mechanisms of different synthesis conditions [we](#page-9-0)r[e](#page-9-0) analyzed her[e in o](#page-9-0)rder to take a prof[ound](#page-9-0) insight of the active-edges control in this investigation.

First, we investigated the solvent effect of DMF, water, and EG in the solvothermal procedure, respectively. As Figure 4a shows, $MoS₂$ nanosheets densely and vertically grown on CC with great active edges exposed as the optimum morphology have been synthesized using DMF at 200 °C with the precursor concentration of 0.98 mg/mL. However, when water is applied as solvent, sparse $MoS₂$ nanosheets slump over CC and attach with each other (Figure 4b). As Xu et al. suggested, the lower saturated pressure of water which attributes to the lower boiling point contributes to a slower growth and larger size.³⁷ Therefore, $MoS₂$ nanosheets synthesized in water were larger than those synthesized in $DMF³⁹$ Consequently, a stro[ng](#page-9-0) interfacial attractive force between substrates and MoS_2 influenced the morphology of $MoS₂$ on CC and contributed to the slant of nanosheets.^{14,18,49}

When EG was used as solvent, $MoS₂$ appeared to be little balls rather than nanoshee[ts \(F](#page-8-0)[igu](#page-9-0)re 4c). EG has been used in many solvothermal syntheses as both solvent and reducing agent.^{45,50,51} (NH₄)₂MoS₄ was reduced to MoS₂ by EG in our experiment. As reported, EG was found to bring a decrease of the p[roduct](#page-9-0) size and the capping ability of EG helped to reduce exposed areas and form compact structures.^{36,52} Accordingly, the small size and compact nanosphere structure of $MoS₂$ attributed to the capping ability of $EG₀$ ^{[53](#page-9-0)-[55](#page-9-0)} which can coordinate with many cations.^{36,50,52,56,57}

As is well-known, the morphology of $MoS₂$ [a](#page-9-0)ff[ec](#page-9-0)ts the activeedges exposure directly. Ther[efore, a grea](#page-9-0)t diminution of active edges was caused by the oblique and further overlapping of $MoS₂$ nanosheets with water as solvent. On the other hand, lots of active edges were hidden in tiny nanospheres with EG as solvent. These inefficiently exposed active edges determined the poor HER performance in this system. Cathodes of $MoS₂$ on CC with water and EG as solvents show lower HER activity than $MoS₂LCC$ (Figure 4d). Therefore, DMF is proved to be

the appropriate solvent to guarantee effective exposure of active edges.

We further investigated the temperature effects at 180, 200, 220, and 240 °C, respectively. As shown in Figure 4e, at 180 $^{\circ}$ C, nanosheet-structure MoS₂ are sparser and less erect on CC than those synthesized through 200 °C (Figure 4a)[. T](#page-6-0)his may be due to inadequate reduction of $MoS₂$ upon the relative low 180 °C.^{15,18,20,58} In addition, MoS_2 synthesized [at](#page-6-0) 220 °C look like tiny worms spread on the CC with a low height and small length [\(Figur](#page-8-0)[e 4](#page-9-0)f), and even smaller and lower at 240 °C (Figure 4g). As reported, increasing the solvothermal temperature accelerate[s t](#page-6-0)he nucleation rate.⁵⁹ When nucleation is fast and a large number of nuclei are formed, there is limited reagent [l](#page-6-0)eft for the growth at t[he](#page-9-0) same time.60,61 As a consequence, MoS_2 obtained at 200 °C were erect and high naonosheets with great active edges exposed. A[ccord](#page-9-0)ing to Figure 4h, MoS2⊥CC at 200 °C obtains the best HER efficiency.

The [c](#page-6-0)oncentration of the precursor also affects the morphology and HER efficiency of $MoS₂$ on CC. The concentrations of precursor varied from 0.245, 0.49, 0.98 to 1.5 mg/mL; 0.245 mg/mL results in sparse and slant $MoS₂$ nanosheets overlapping each other, as Figure 4i shows. Compared with 0.98 mg/mL (Figure 4a), 0.49 mg/mL also achieves vertically aligned $MoS₂$ nanosheets but [wi](#page-6-0)th lower density (Figure 4j). As reported, nucleat[io](#page-6-0)n is mainly controlled by the solution concentration; 62 high concentration contributes to the increase [of](#page-6-0) nucleation sites and the product density.46[−]⁴⁸ Furthermore, lower nucleatio[n](#page-9-0) density brings growth forward to the neighbor sites, which means a slant morphology, w[hereas](#page-9-0) higher nucleation density contributes to the vertical growth on the substrate due to the limited space.⁴³ Therefore, denser and more erect $MoS₂$ nanosheets with an increasing loading of 0.12, 0.19, and 0.27 mg/ cm^2 caused more [ac](#page-9-0)tive-edges exposure as the concentration increased from 0.245 to 0.98 mg/mL. However, a higher concentration of 1.5 mg/mL led to a slightly decreased loading of 0.23 mg/cm² with a morphology of less erect $MoS₂$ nanosheets in a smaller size (Figure 4k). This may be ascribed to the extremely high concentration which made the nucleation too concentrated and too fa[st](#page-6-0) to allow enough reagent or time to be involved in the growth procedure. It led to a smaller size and an uncontrollable growth procedure, thus less erect tiny nanosheets. Correspondingly, Figure 4l shows that $MoS₂ \bot CC$ synthesized with the concentration of 0.98 mg/mL achieves the highest HER efficienc[y](#page-6-0) due to the dense and vertical alignment of $MoS₂$ nanosheets, thus maximum active edges exposed.

Overall, the vertically aligned morphology obtained by using DMF, 200 °C, and a concentration of 0.98 mg/mL shows the best HER performance due to the maximum active-edges exposure. Furthermore, through the above analysis of the growth procedure of different morphologies, a potential growth mechanism of this outstanding cathode, MoS₂⊥CC, is presented as in the following. Due to the adsorption of $(NH_4)_2M\omega S_4$ to CC and the strong interaction between $M\omega S_2$ and carbon materials, $(NH_4)_2M_0S_4$ was reduced to M_0S_2 nanosheets, which tend to nucleate and anchor on the carbon fibers of CC by DMF.^{16,18,28} Due to the proper saturated pressure of DMF, $MoS₂$ nanosheets are more apt to be erective on CC. Additionally, 20[0](#page-8-0) °[C a](#page-8-0)s the moderate temperature for the reduction of $MoS₂$, helped them grew into thin and high $MoS₂$ nanosheets. The proper and relatively high concentration of 0.98 mg/mL led to dense nanosheets which vertically aligned

in a limited space with great active sites exposed, as Scheme 1 illustrates. Overall, through controlling the solvent, temper-

Scheme 1. Schematic Illustration of the Vertical Growth Process of MoS₂ Nanosheets on the Surface of Carbon Cloth

ature, and concentration, which can influence the nucleation and growth of $MoS₂$ nanosheets, vertical growth of $MoS₂$ on CC with maximum active edges exposed has be successfully synthesized with excellent HER activity.

4. CONCLUSION

In conclusion, active-edges control of $MoS₂$ nanosheets grown on high conductive CC was realized by solvent and other conditions control during the solvothermal synthesis. Corresponding HER performances were measured to convince the realization of the active-edges control, and a comprehensive investigation of the growth mechanisms was pursued. This cathode with vertical and concentrated alignment of $MoS₂$ nanosheets on CC was proved to expose maximum active edges and achieve the outstanding HER performance in this investigation. The high density of active edges and excellent electron transfer efficiency were proved to contribute to the excellent HER activity, respectively. MoS₂⊥CC was also proved to possess good stability. This 3D flexible robust electrode exhibits preeminent HER activity with an onset overpotential of 100 mV and a Tafel slope of 39 mV per decade. Most importantly, the current density can reach 200 mA/cm^2 at 205 mV overpotential, which can rival the best MoS_{2} -based electrocatalysts ever reported.

■ ASSOCIATED CONTENT

S Supporting Information

Additional figures giving detailed material characterizations and electrochemical measurements. The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acsami.5b02586.

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Notes

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